



*Artist's Conceptual Rendering*

# PENDRY

RESIDENCES

BY MONTAGE HOTELS & RESORTS

*West Hollywood*

## PRIVILEGES OF OWNERSHIP

### A PLACE TO BELONG

---

While in-residence, Pendry Residential owners appreciate effortless living with personalized services and thoughtful touches, from a dedicated staff and resourceful concierge, focused on delivering the highest standard of comfort, privacy and luxury. Turn-key living awaits with tailored residential services as well as unique experiences and property management to meet all the desires and needs of Pendry living.

As an extension of the hotel, owners will have access to an unmatched array of lifestyle amenities, including several unique dining concepts by Wolfgang Puck, Spa Pendry, a rooftop pool and bar, and more. In addition, owners will also enjoy the exclusivity of residential living with the inclusion of a private entry lobby and valet service, rooftop pool, fitness center, garden deck, lounge and wine tasting room.

Pendry living includes access to The Britely, a private social club, where residents and members will mingle at its stylish bars and lounges, enjoy curated lifestyle events in its private rooms, or to indulge in private movies or special music performances in its entertainment venue.

# LUXURY IS IN THE DETAILS

## RESIDENTIAL SERVICE HIGHLIGHTS

---

- ◆ 24-hour concierge
- ◆ 24-hour housekeeping
- ◆ 24-hour maintenance
- ◆ 24-hour in-residence dining
- ◆ 24-hour security
- ◆ Car and limo services
- ◆ Childcare services
- ◆ Event and menu planning and implementation
- ◆ Discounts on spa services, food and beverage outlets and retail purchases
- ◆ Discounts on best available rooms at other Montage and Pendry hotels
- ◆ Laundry, dry cleaning and pressing services
- ◆ Private chef and in-residence catering
- ◆ Pre-arrival provisioning
- ◆ Pet grooming, walking and sitting services

*Some services are offered ala-carte and are subject to additional fees.*

## MORE REASONS TO CALL PENDRY HOME

---

Pendry Residential owners enjoy a celebrated world of exclusive ownership privileges and benefits that extend beyond the reach of home and provide an opportunity to access the portfolio of both Montage Hotels & Resorts and Pendry Hotels & Resorts. This includes a preferred array of special discounts and offerings as well as access to related travel and lifestyle opportunities exclusive to Pendry Residential Owners.

We welcome owners to feel at home at every destination. With new and exciting locations opening each year ... the benefits of special access and rates – from hotel accommodations to exclusive upgrades and preferred reservations for dining and Spa ... the opportunity awaits to enjoy time with family and friends, no matter the occasion or location. We cater to creating special moments that will last a lifetime.

# PENDRY

## RESIDENCES

BY MONTAGE HOTELS & RESORTS

*West Hollywood*

PENDRYRESIDENCESWESTHOLLYWOOD.COM

For more information please call 310 849 0202 or email us at [inquiry@pendryresidencesweho.com](mailto:inquiry@pendryresidencesweho.com)



No Federal agency has judged the merits or value, if any, of this property. This is neither an offer to sell, nor a solicitation of offers to buy, any property in those states where such offers or solicitations cannot be made. Not available to residents in the State of New York. WARNING: THE CALIFORNIA DEPARTMENT OF REAL ESTATE HAS NOT INSPECTED, EXAMINED, OR QUALIFIED THIS OFFERING. Illustrations are artist's conceptual renderings only and are subject to change without notice. Amenities depicted herein are anticipated but not guaranteed and may not be completed by seller. Neither seller nor seller's agents assume responsibility for the accuracy of the information contained herein. Buyers should review the purchase agreement and other offering materials provided by the seller prior to signing any contract to purchase a unit. ©CPRC17 LLC. Unauthorized use of the images, artist renderings, plans or other depictions of the project or units is strictly prohibited. A member of the franchise system of BHH Affiliates.

The project described herein (the "Project") and the Residential Units located within the Project (the "Residential Units") are not developed or sold by KT HOTELS, LLC or any of its respective affiliates (collectively, "Pendry") and Pendry does not make any representations, warranties or guaranties whatsoever with respect to the Residential Units, the Project or any part thereof. CPRC17 LLC uses the PENDRY brand name and certain other Pendry trademarks (collectively, the "Trademarks") in connection with the sales and marketing of the Residential Units in the Project under a limited, non-exclusive, non-transferable and non-sublicensable license from Pendry. The foregoing license may be terminated, in which case neither the Residential Units nor any part of the Project will be identified as a PENDRY-branded project or have any rights to use the Trademarks.

This document is for descriptive purposes only and is subject to change without notice. The purchase terms, plans, features and amenities described herein are based upon current development plans, which are subject to change without notice. Prospective buyers should not rely on any information in this document as a warranty or representation to rely upon for making a purchase decision, which should only be made through an executed Purchase and Sale Agreement and with the advice of an attorney.

Effective as of January 2020